
Outdoor Unit

Contents

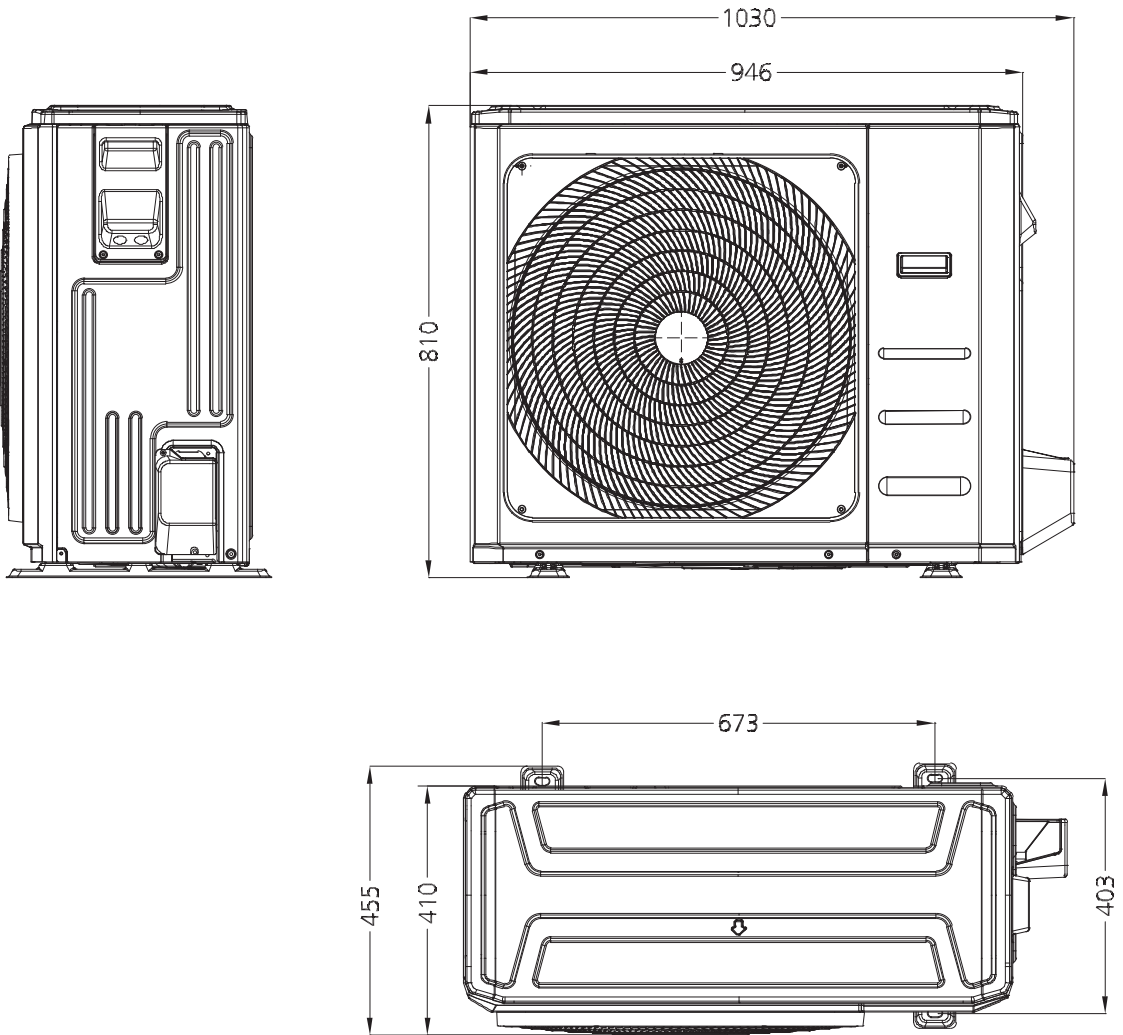
1.	Dimensional Drawings	2
2.	Service Place.....	8
3.	Capacity Correction Factor for Height Difference	9
4.	Noise Criterion Curves.....	14
5.	Refrigerant Cycle Diagrams	17
6.	Electrical Wiring Diagrams.....	20

1. Dimensional Drawings

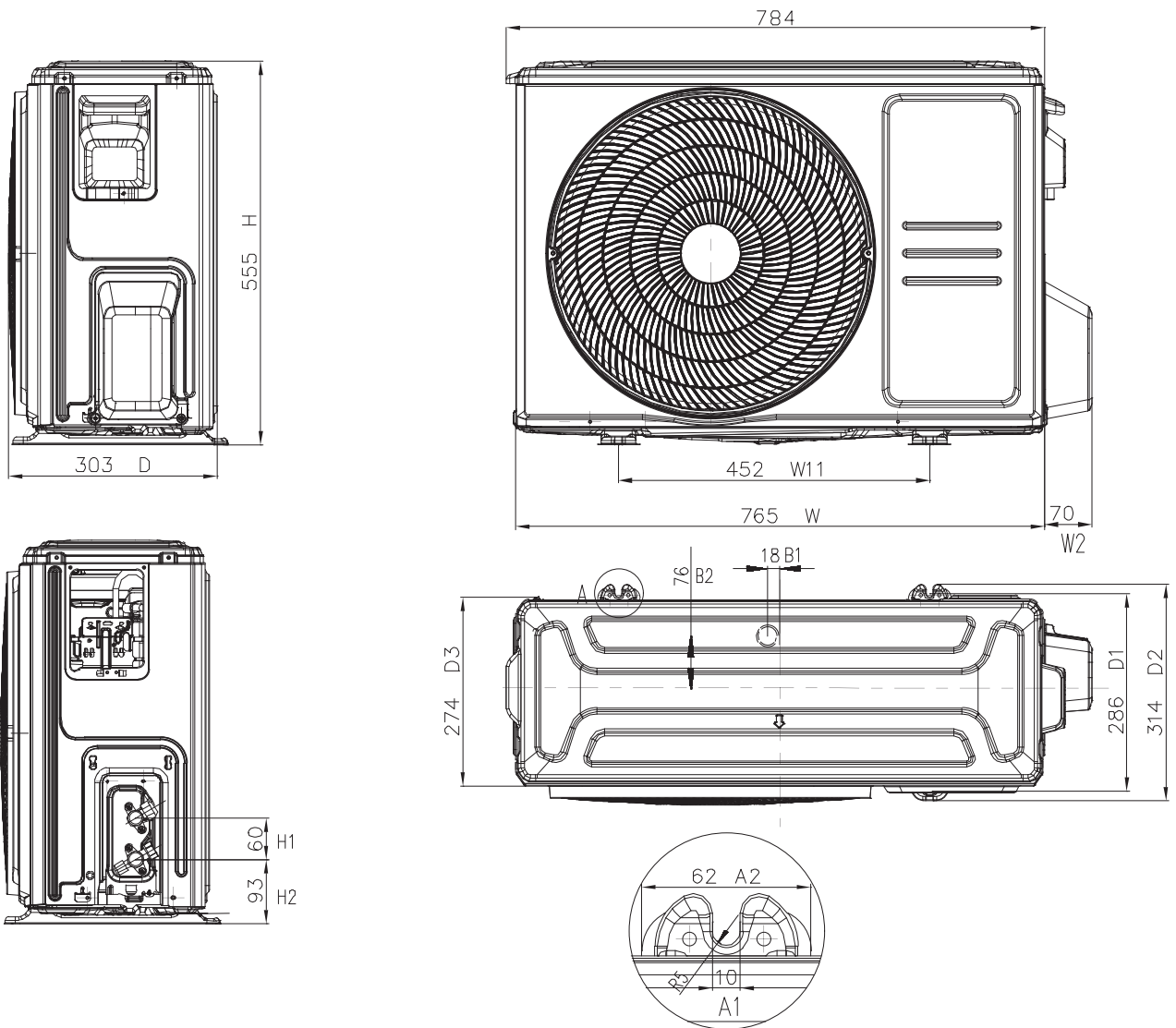
Please check the corresponding dimensional drawing according to the panel plate.

ODU Model	Panel Plate
KOX230-12HFN32X	X230
KOX330-18HFN32X	X330
KOX430-24HFN32X	X430
KOD30U-36HFJ32X	D30
KOD30U-36HFN32X	D30
KOE30U-48HFN32X	E30
KOE30U-55HFN32X	E30

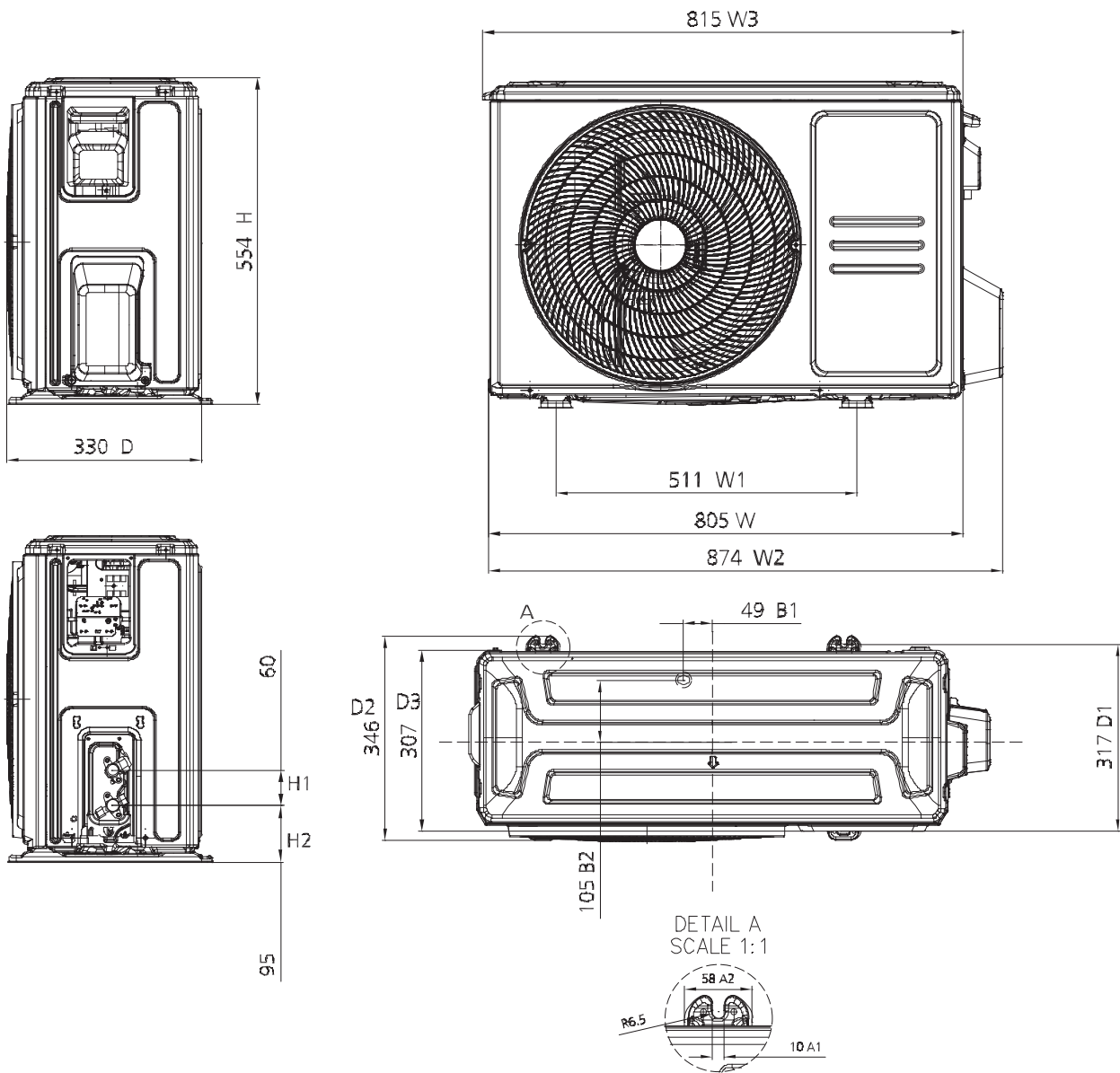
Panel Plate D30



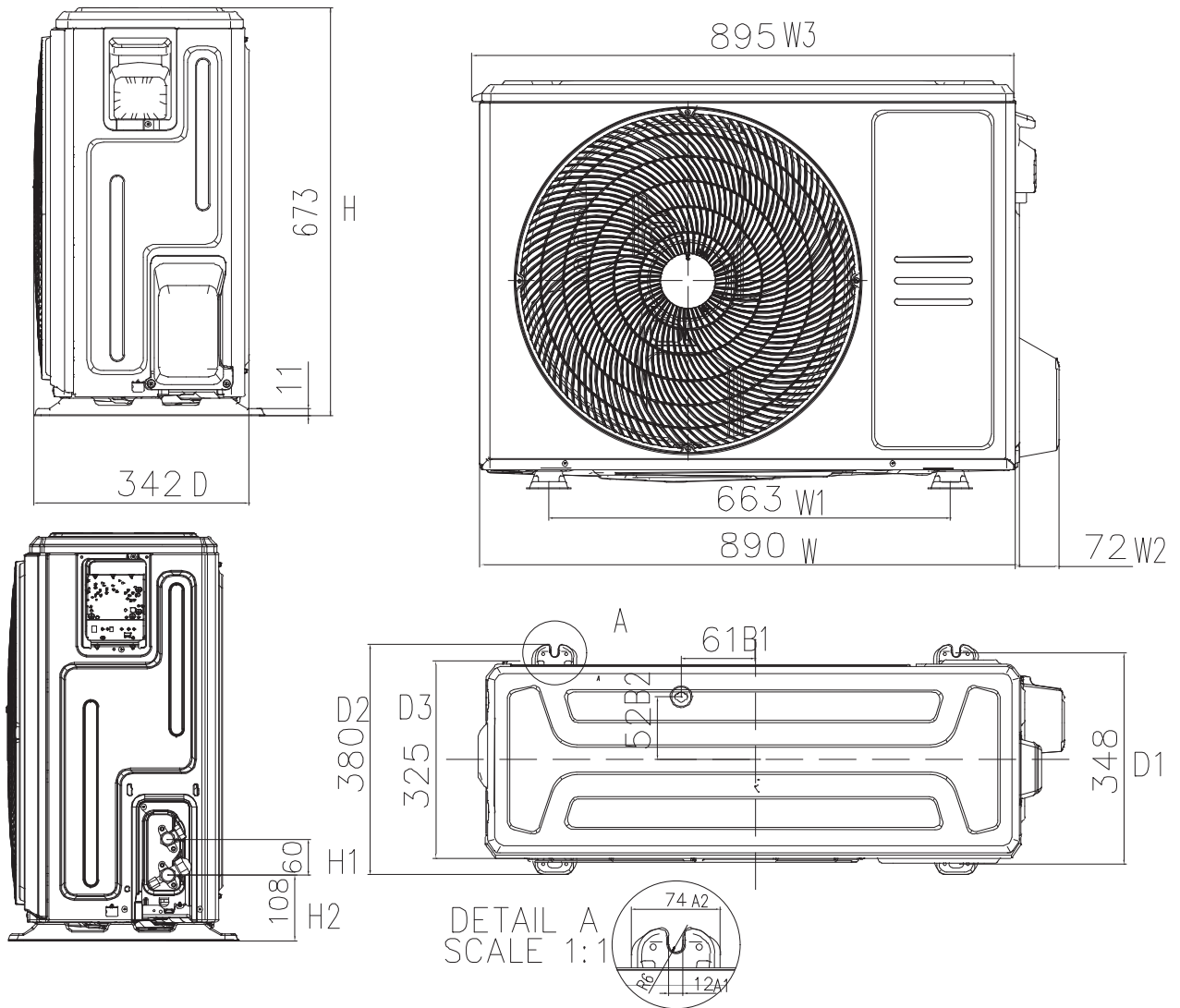
Panel Plate X230



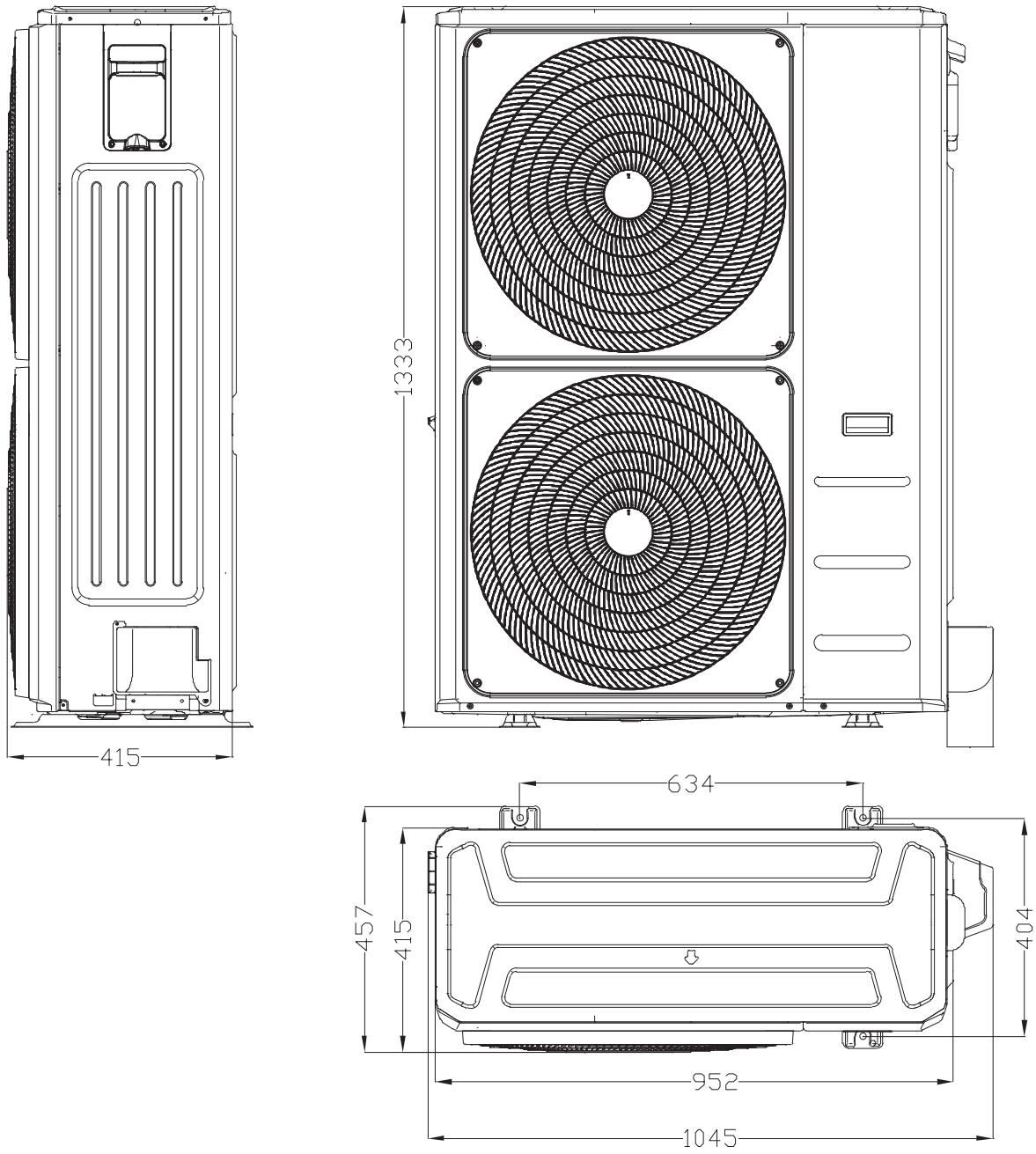
Panel Plate X330



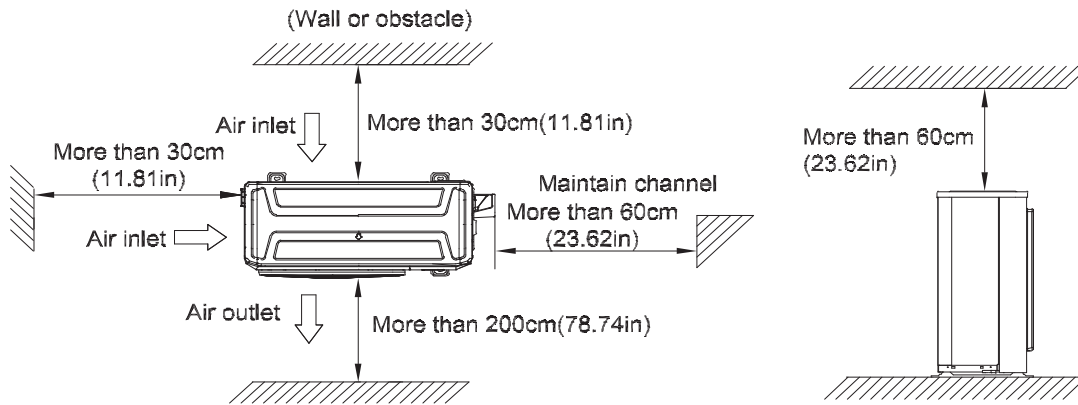
Panel Plate X430



Panel Plate E30



2. Service Place



3. Capacity Correction Factor for Height Difference

Capacity(Btu/h)		12k		Pipe Length (m)			
		Cooling		5	10	20	25
Height difference H (m)	Indoor Upper than Outdoor	10			0.973	0.948	0.936
		5	0.995	0.983	0.958	0.945	
	0	1.000	0.988	0.963	0.950		
	Outdoor Upper than Indoor	-5	1.000	0.988	0.963	0.950	
		-10		0.988	0.963	0.950	
		Heating		5	10	15	20
Height difference H (m)	Indoor Upper than Outdoor	10			0.993	0.978	0.970
		5	1.000	0.993	0.978	0.970	
	0	1.000	0.993	0.978	0.970		
	Outdoor Upper than Indoor	-5	0.992	0.985	0.970	0.962	
		-10		0.977	0.962	0.955	

Capacity(Btu/h)		18k		Pipe Length (m)			
		Cooling		5	10	20	30
Height difference H (m)	Indoor Upper than Outdoor	20				0.928	0.912
		10			0.969	0.937	0.921
		5	0.995	0.979	0.946	0.930	
	0	1.000	0.984	0.951	0.935		
	Outdoor Upper than Indoor	-5	1.000	0.984	0.951	0.935	
		-10		0.984	0.951	0.935	
		-20			0.951	0.935	
		Heating		5	10	20	30
Height difference H (m)	Indoor Upper than Outdoor	20				0.982	0.976
		10			0.994	0.982	0.976
		5	1.000	0.994	0.982	0.976	
	0	1.000	0.994	0.982	0.976		
	Outdoor Upper than Indoor	-5	0.992	0.986	0.974	0.968	
		-10		0.978	0.966	0.960	
		-20			0.959	0.953	

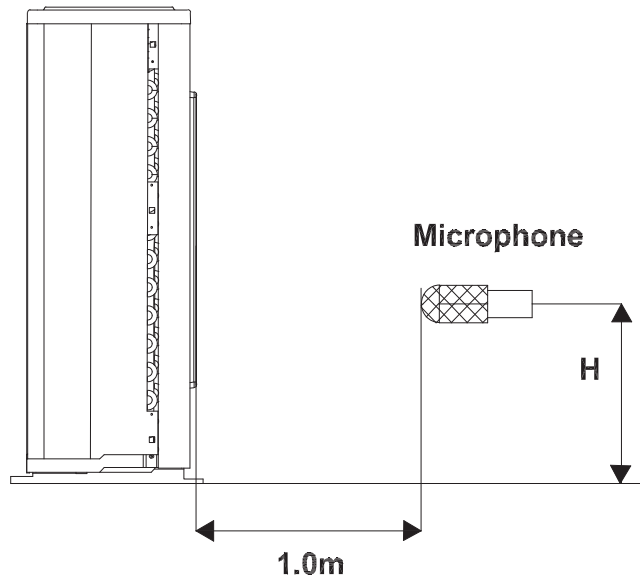
Capacity (Btu/h)	24k		Pipe Length (m)					
	Cooling		5	10	20	30	40	50
Height difference H (m)	Indoor Upper than Outdoor	25				0.914	0.894	0.874
		20			0.944	0.924	0.903	0.883
		10		0.975	0.954	0.933	0.912	0.891
		5	0.995	0.984	0.963	0.942	0.921	0.900
		0	1.000	0.989	0.968	0.947	0.926	0.905
	Outdoor Upper than Indoor	-5	1.000	0.989	0.968	0.947	0.926	0.905
		-10		0.989	0.968	0.947	0.926	0.905
		-20			0.968	0.947	0.926	0.905
-25					0.947	0.926	0.905	
Heating			5	10	20	30	40	50
Height difference H (m)	Indoor Upper than Outdoor	25				0.983	0.977	0.970
		20			0.990	0.983	0.977	0.970
		10		0.997	0.990	0.983	0.977	0.970
		5	1.000	0.997	0.990	0.983	0.977	0.970
		0	1.000	0.997	0.990	0.983	0.977	0.970
	Outdoor Upper than Indoor	-5	0.992	0.989	0.982	0.975	0.969	0.962
		-10		0.981	0.974	0.968	0.961	0.955
		-20			0.966	0.960	0.953	0.947
-25					0.952	0.946	0.939	

Capacity (Btu/h)	36k		Pipe Length (m)						
Cooling			5	15	25	35	50	65	75
Height difference H (m)	Indoor Upper than Outdoor	30	/	/	/	0.885	0.845	0.805	0.778
		20	/	/	0.921	0.894	0.854	0.813	0.786
		10	/	0.958	0.931	0.903	0.862	0.822	0.794
		5	0.995	0.967	0.940	0.912	0.871	0.830	0.802
		0	1.000	0.972	0.945	0.917	0.876	0.834	0.806
	Outdoor Upper than Indoor	-5	1.000	0.972	0.945	0.917	0.876	0.834	0.806
		-10	/	0.972	0.945	0.917	0.876	0.834	0.806
		-20	/	/	0.945	0.917	0.876	0.834	0.806
		-30	/	/	/	0.917	0.876	0.834	0.806
	Heating			5	15	25	35	50	65
Height difference H (m)	Indoor Upper than Outdoor	30	/	/	/	0.962	0.943	0.924	0.911
		20	/	/	0.975	0.962	0.943	0.924	0.911
		10	/	0.987	0.975	0.962	0.943	0.924	0.911
		5	1.000	0.987	0.975	0.962	0.943	0.924	0.911
		0	1.000	0.987	0.975	0.962	0.943	0.924	0.911
	Outdoor Upper than Indoor	-5	0.992	0.979	0.967	0.954	0.935	0.917	0.904
		-10	/	0.972	0.959	0.947	0.928	0.909	0.896
		-20	/	/	0.951	0.939	0.921	0.902	0.889
		-30	/	/	/	0.932	0.913	0.895	0.882

Capacity (Btu/h)	48k		Pipe Length (m)						
Cooling			5	15	25	35	50	65	75
Height difference H (m)	Indoor Upper than Outdoor	30				0.880	0.838	0.796	0.768
		20			0.918	0.889	0.846	0.804	0.775
		10		0.956	0.927	0.898	0.855	0.812	0.783
		5	0.995	0.966	0.937	0.907	0.864	0.820	0.791
		0	1.000	0.971	0.941	0.912	0.868	0.824	0.795
	Outdoor Upper than Indoor	-5	1.000	0.971	0.941	0.912	0.868	0.824	0.795
		-10		0.971	0.941	0.912	0.868	0.824	0.795
		-20			0.941	0.912	0.868	0.824	0.795
		-30				0.912	0.868	0.824	0.795
	Heating			5	15	25	35	50	65
Height difference H (m)	Indoor Upper than Outdoor	30				0.956	0.933	0.911	0.896
		20			0.970	0.956	0.933	0.911	0.896
		10		0.985	0.970	0.956	0.933	0.911	0.896
		5	1.000	0.985	0.970	0.956	0.933	0.911	0.896
		0	1.000	0.985	0.970	0.956	0.933	0.911	0.896
	Outdoor Upper than Indoor	-5	0.992	0.977	0.963	0.948	0.926	0.904	0.889
		-10		0.969	0.955	0.940	0.918	0.896	0.882
		-20			0.947	0.933	0.911	0.889	0.875
		-30				0.925	0.904	0.882	0.868

Capacity (Btu/h)	55k		Pipe Length (m)						
Cooling			5	15	25	35	50	65	75
Height difference H (m)	Indoor Upper than Outdoor	30	/	/	/	0.866	0.816	0.767	0.734
		20	/	/	0.908	0.875	0.825	0.774	0.741
		10	/	0.951	0.917	0.884	0.833	0.782	0.749
		5	0.995	0.961	0.927	0.893	0.841	0.790	0.756
		0	1.000	0.966	0.931	0.897	0.846	0.794	0.760
	Outdoor Upper than Indoor	-5	1.000	0.966	0.931	0.897	0.846	0.794	0.760
		-10	/	0.966	0.931	0.897	0.846	0.794	0.760
		-20	/	/	0.931	0.897	0.846	0.794	0.760
		-30	/	/	/	0.897	0.846	0.794	0.760
	Heating								
			5	15	25	35	50	65	75
Height difference H (m)	Indoor Upper than Outdoor	30	/	/	/	0.953	0.929	0.905	0.889
		20	/	/	0.968	0.953	0.929	0.905	0.889
		10	/	0.984	0.968	0.953	0.929	0.905	0.889
		5	1.000	0.984	0.968	0.953	0.929	0.905	0.889
		0	1.000	0.984	0.968	0.953	0.929	0.905	0.889
	Outdoor Upper than Indoor	-5	0.992	0.976	0.961	0.945	0.921	0.898	0.882
		-10	/	0.968	0.953	0.937	0.914	0.891	0.875
		-20	/	/	0.945	0.930	0.907	0.883	0.868
		-30	/	/	/	0.922	0.899	0.876	0.861

4. Noise Criterion Curves

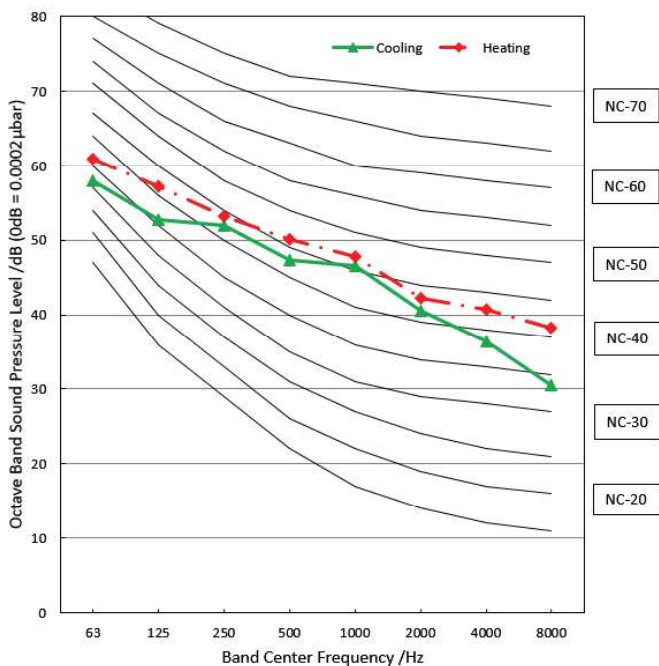


Note: $H = 0.5 \times$ height of outdoor unit

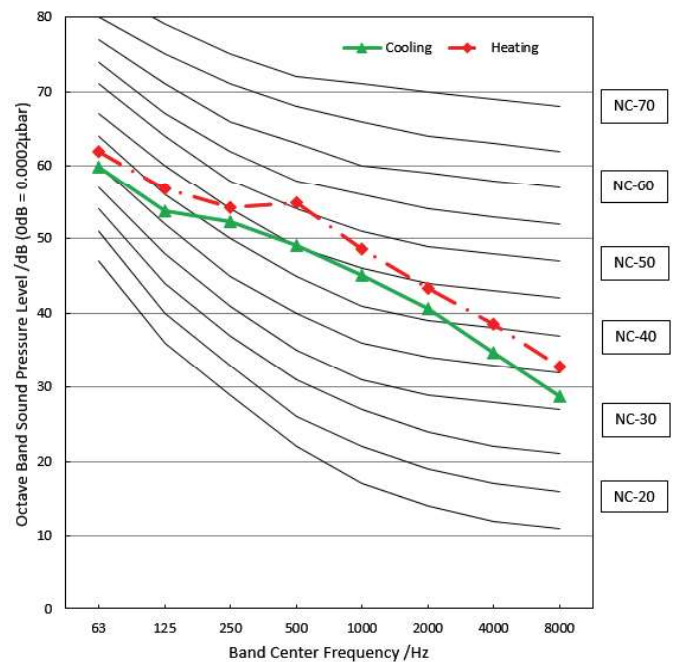
Notes:

- Sound measured at 1.0m away from the center of the unit.
- Data is valid at free field condition
- Data is valid at nominal operation condition
- Reference acoustic pressure $OdB = 20\mu Pa$
- Sound level will vary depending on arrange off actors such as the construction (acoustic absorption coefficient) of particular room in which the equipment is installed.
- The operating conditions are assumed to be standard.

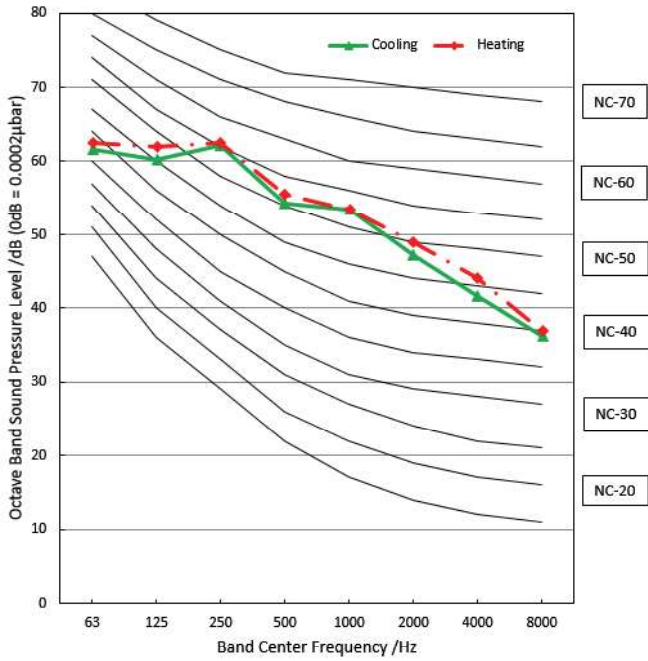
KOX230-12HFN32X



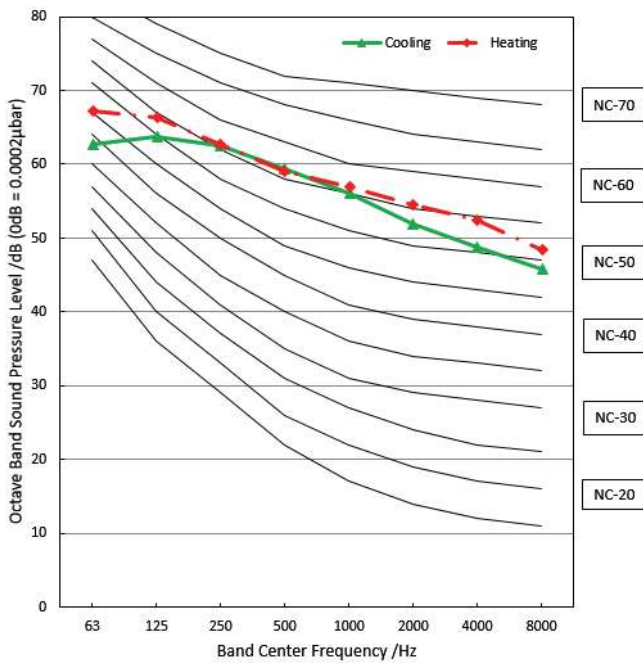
KOX330-18HFN32X



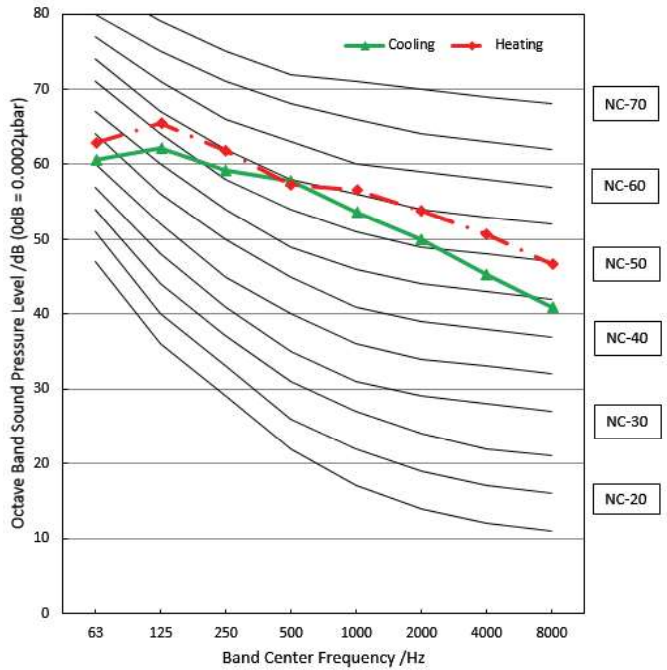
KOX430-24HFN32X



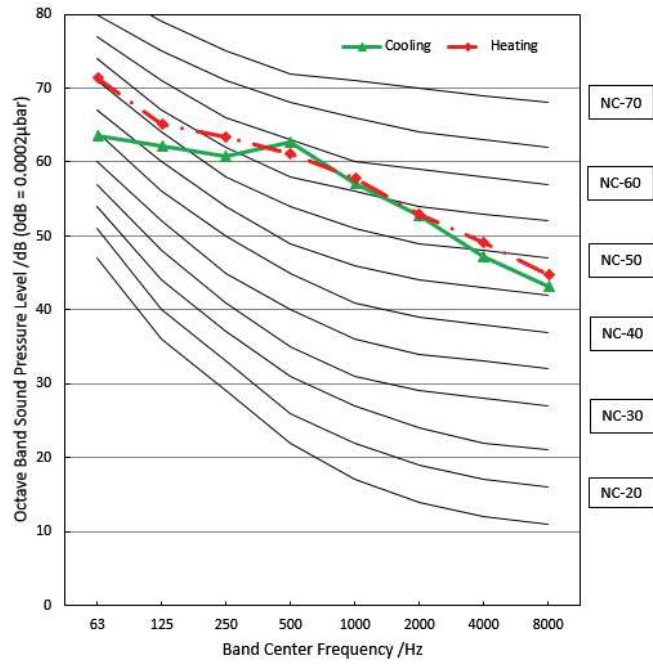
KOD30U-36HFJ32X



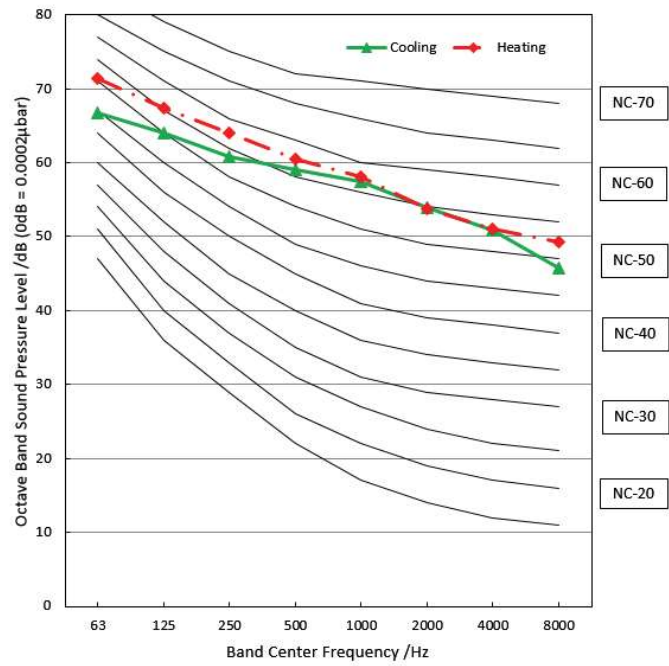
KOD30U-36HFN32X



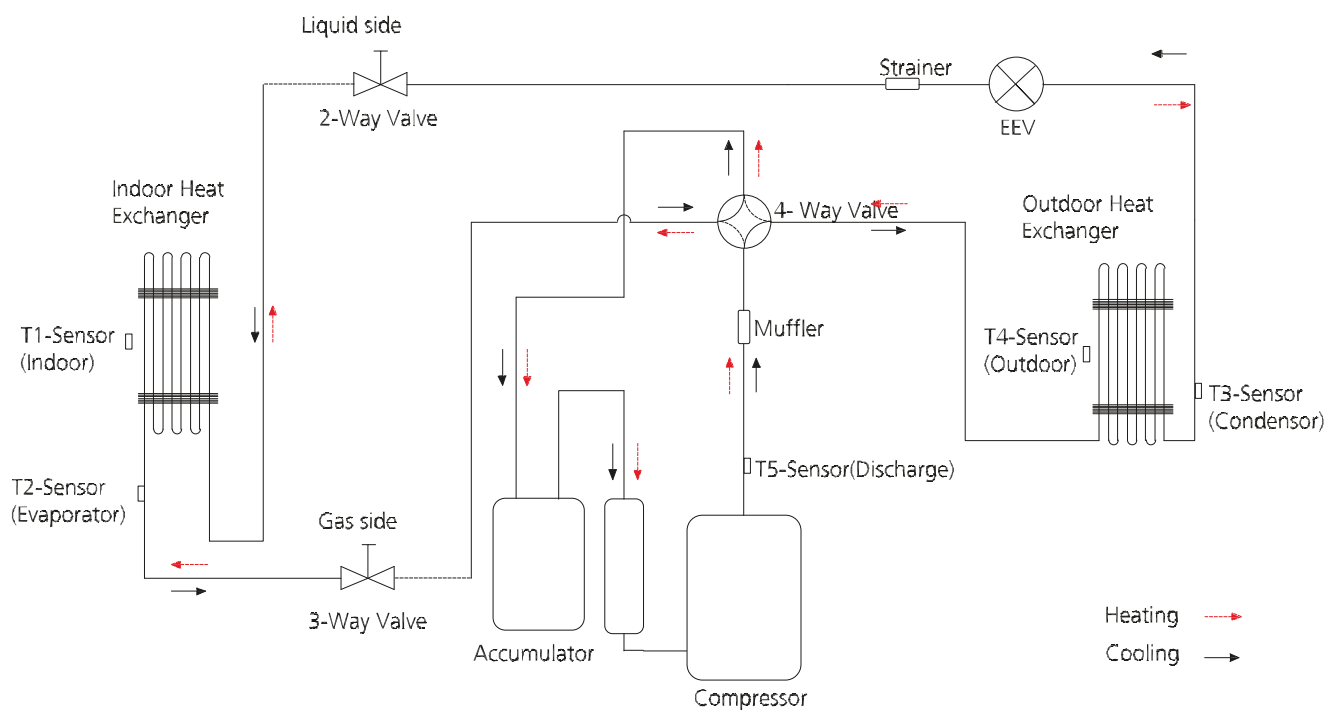
KOE30U-48HFN32X



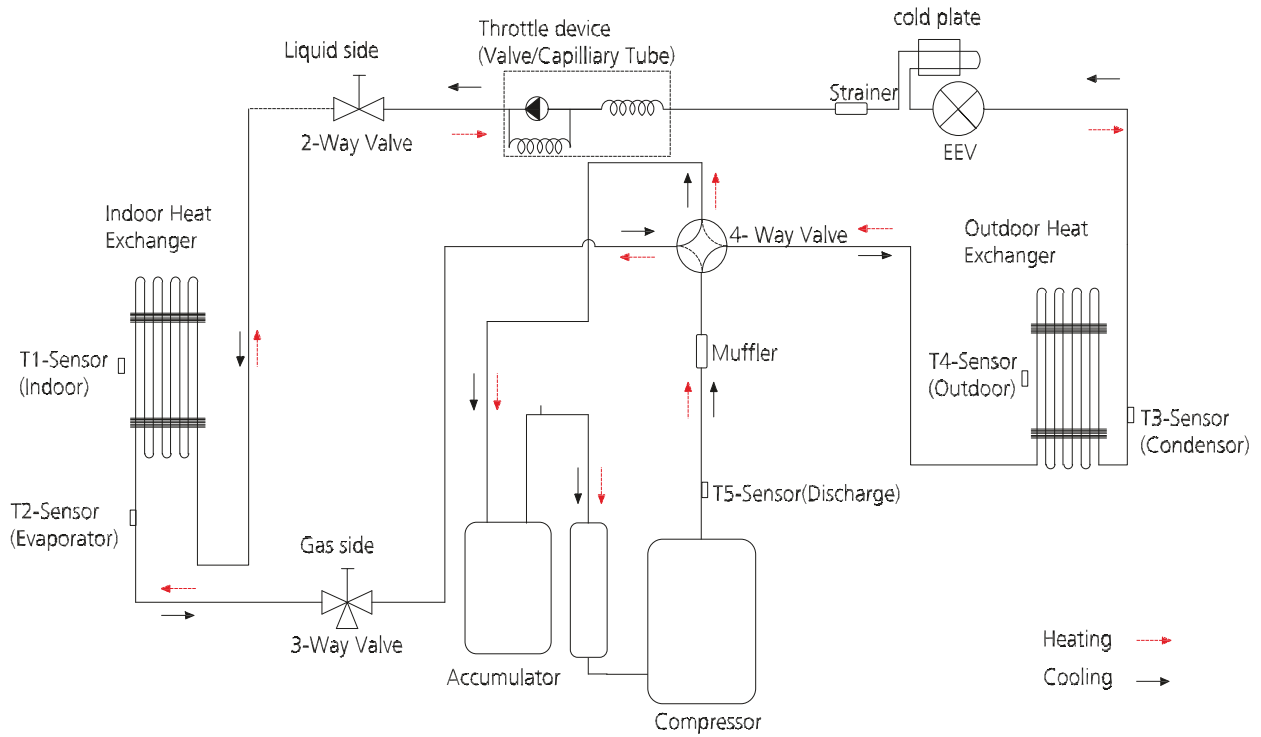
KOE30U-55HFN32X



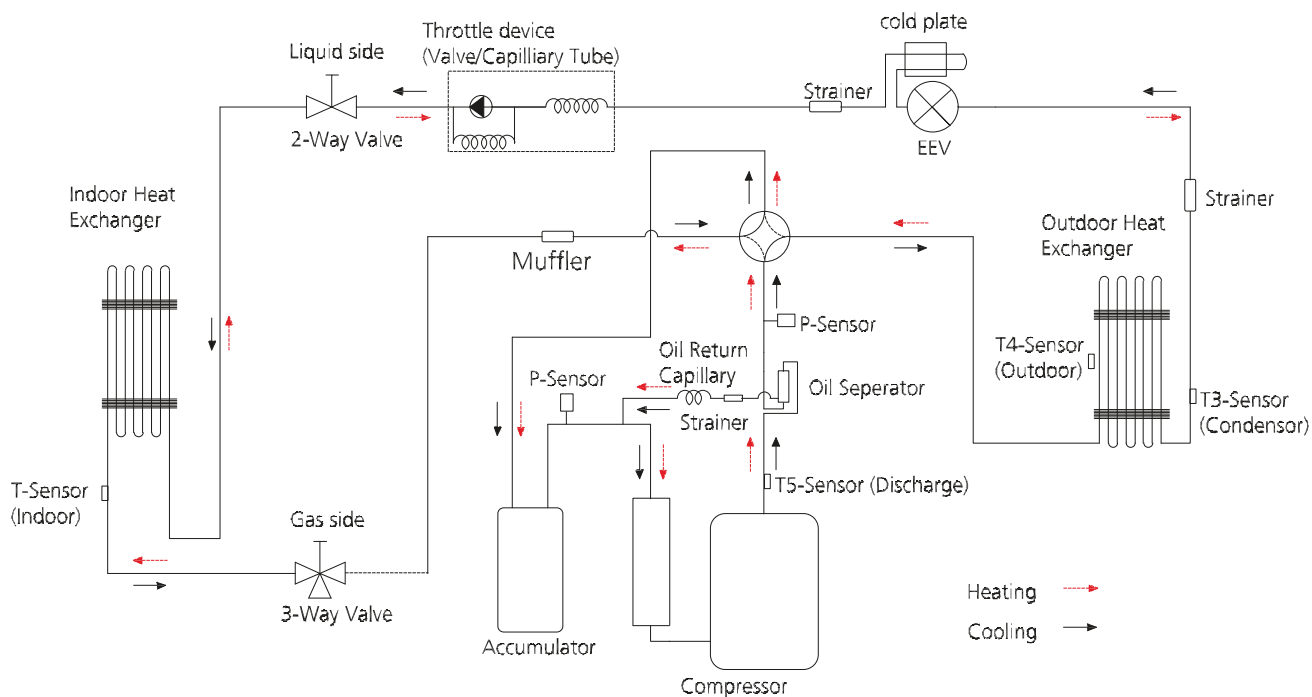
5. Refrigerant Cycle Diagrams



Model	Pipe Size (Diameter:ø) mm(inch)		Piping length (m/ft)		Elevation (m/ ft)		Additional Refrigerant
	Gas	Liquid	Rated	Max.	Rated	Max.	
KOX230-12HFN32X	9.52(3/8)	6.35(1/4)	5/16.4	25/82	0	10/32.8	12g/m (0.13oz/ft)
KOX330-18HFN32X	12.7(1/2)	6.35(1/4)	5/16.4	30/98.4	0	20/65.6	



Model	Pipe Size (Diameter:ø) mm(inch)		Piping length (m/ft)		Elevation (m/ft)		Additional Refrigerant
	Gas	Liquid	Rated	Max.	Rated	Max.	
KOX430-24HFN32X	15.9(5/8)	9.52(3/8)	5/16.4	50/164	0	25/82	24g/m (0.26oz/ft)



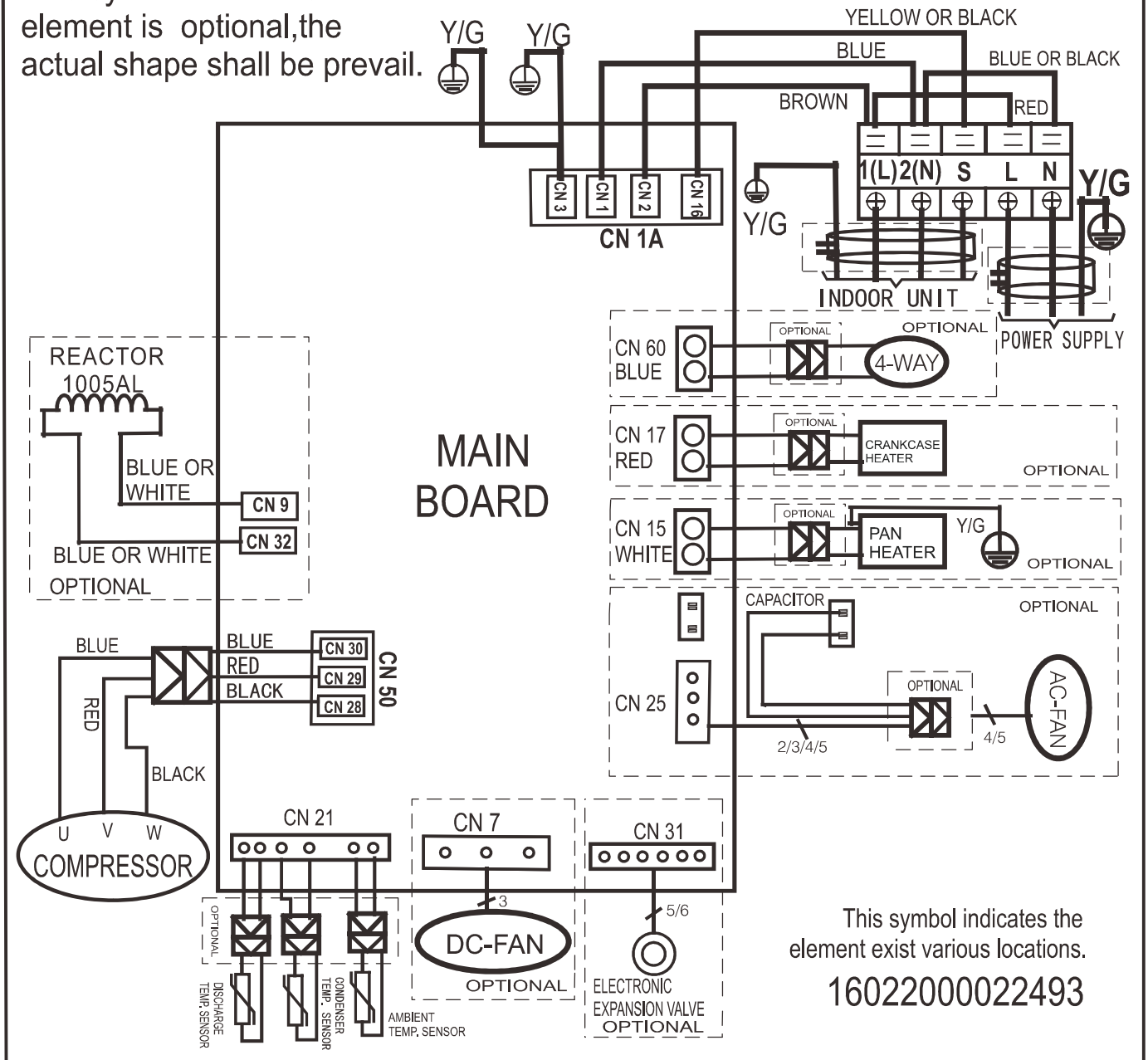
Model	Pipe Size (Diameter:ø) mm(inch)		Piping length (m/ft)		Elevation (m/ft)		Additional Refrigerant
	Gas	Liquid	Rated	Max.	Rated	Max.	
KOD30U-36HFJ32X	15.9(5/8)	9.52(3/8)	5/16.4	75/246.1	0	30/98.4	24g/m (0.26oz/ft)
KOD30U-36HFN32X	15.9(5/8)	9.52(3/8)					
KOE30U-48HFN32X	15.9(5/8)	9.52(3/8)					
KOE30U-55HFN32X	15.9(5/8)	9.52(3/8)					

6. Electrical Wiring Diagrams

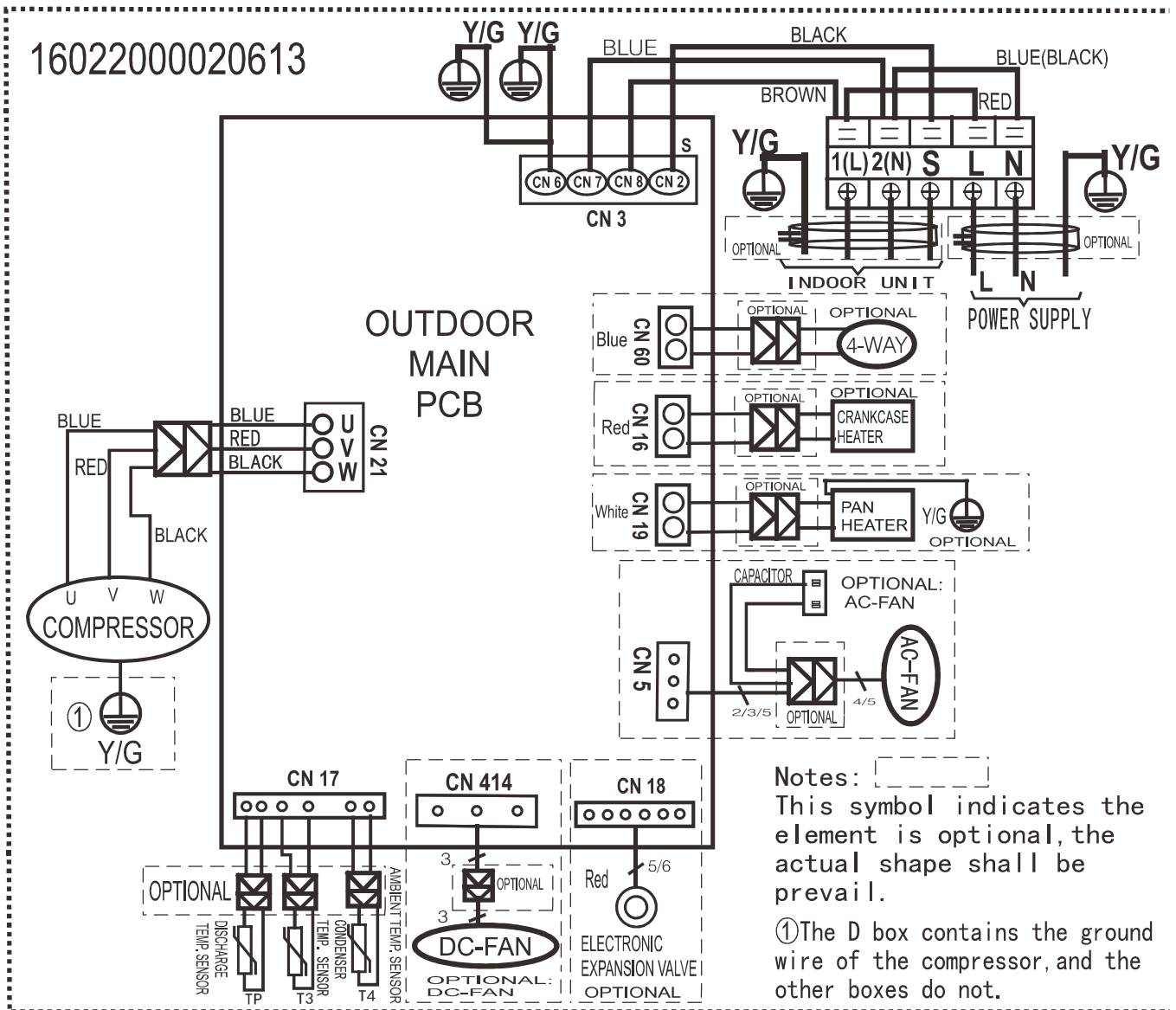
ODU Model	ODU Wiring Diagram	ODU Main Printed Circuit Board	ODU IPM Printed Circuit Board
KOX230-12HFN32X	16022000022493	17122000048121	/
KOX330-18HFN32X		17122000048121	/
KOX430-24HFN32X	16022000020613	17122000048064	/
KOD30U-36HFJ32X	16022000035289	17122000047742	/
KOD30U-36HFN32X	16022000033470	17122000041841	17122000008625
KOE30U-48HFN32X	16022000033470	17122000041841	17122000021912
KOE30U-55HFN32X		17122000041841	17122000021912

Notes:

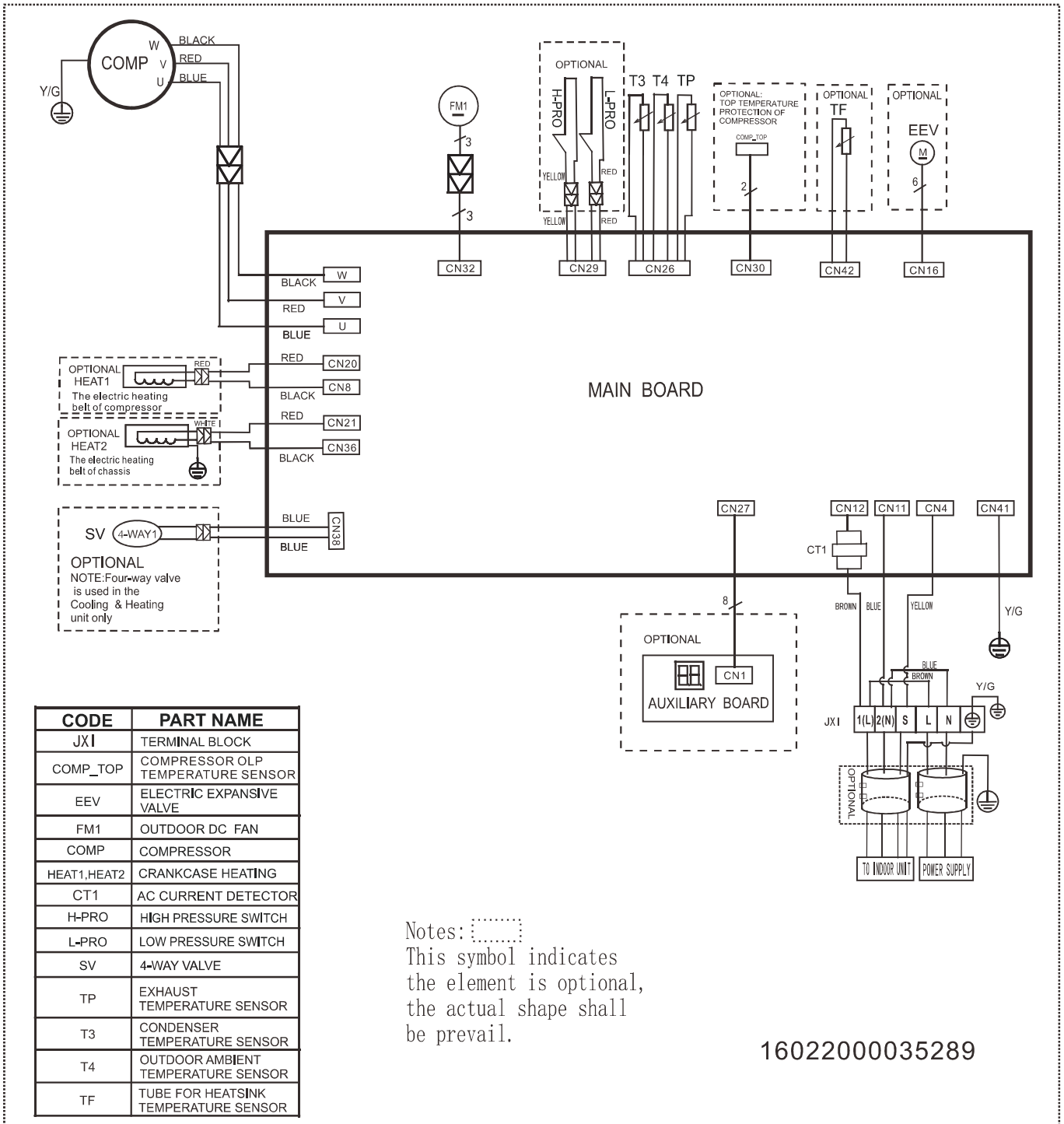
This symbol indicates the element is optional, the actual shape shall prevail.



Outdoor unit wiring diagram: 16022000020613



Outdoor unit wiring diagram: 16022000035289

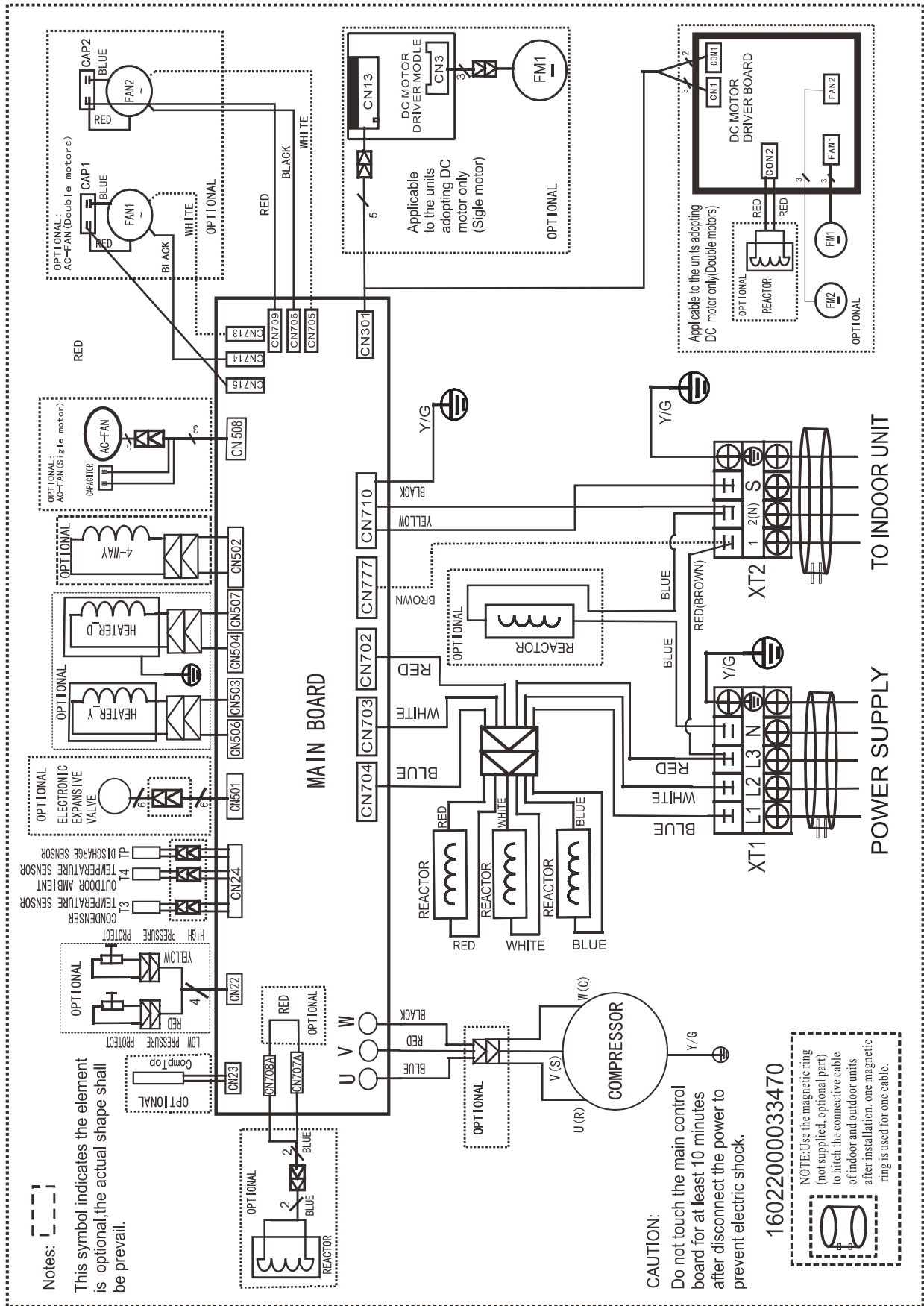


CODE	PART NAME
JX1	TERMINAL BLOCK
COMP_TOP	COMPRESSOR OLP TEMPERATURE SENSOR
EEV	ELECTRIC EXPANSIVE VALVE
FM1	OUTDOOR DC FAN
COMP	COMPRESSOR
HEAT1,HEAT2	CRANKCASE HEATING
CT1	AC CURRENT DETECTOR
H-PRO	HIGH PRESSURE SWITCH
L-PRO	LOW PRESSURE SWITCH
SV	4-WAY VALVE
TP	EXHAUST TEMPERATURE SENSOR
T3	CONDENSER TEMPERATURE SENSOR
T4	OUTDOOR AMBIENT TEMPERATURE SENSOR
TF	TUBE FOR HEATSINK TEMPERATURE SENSOR

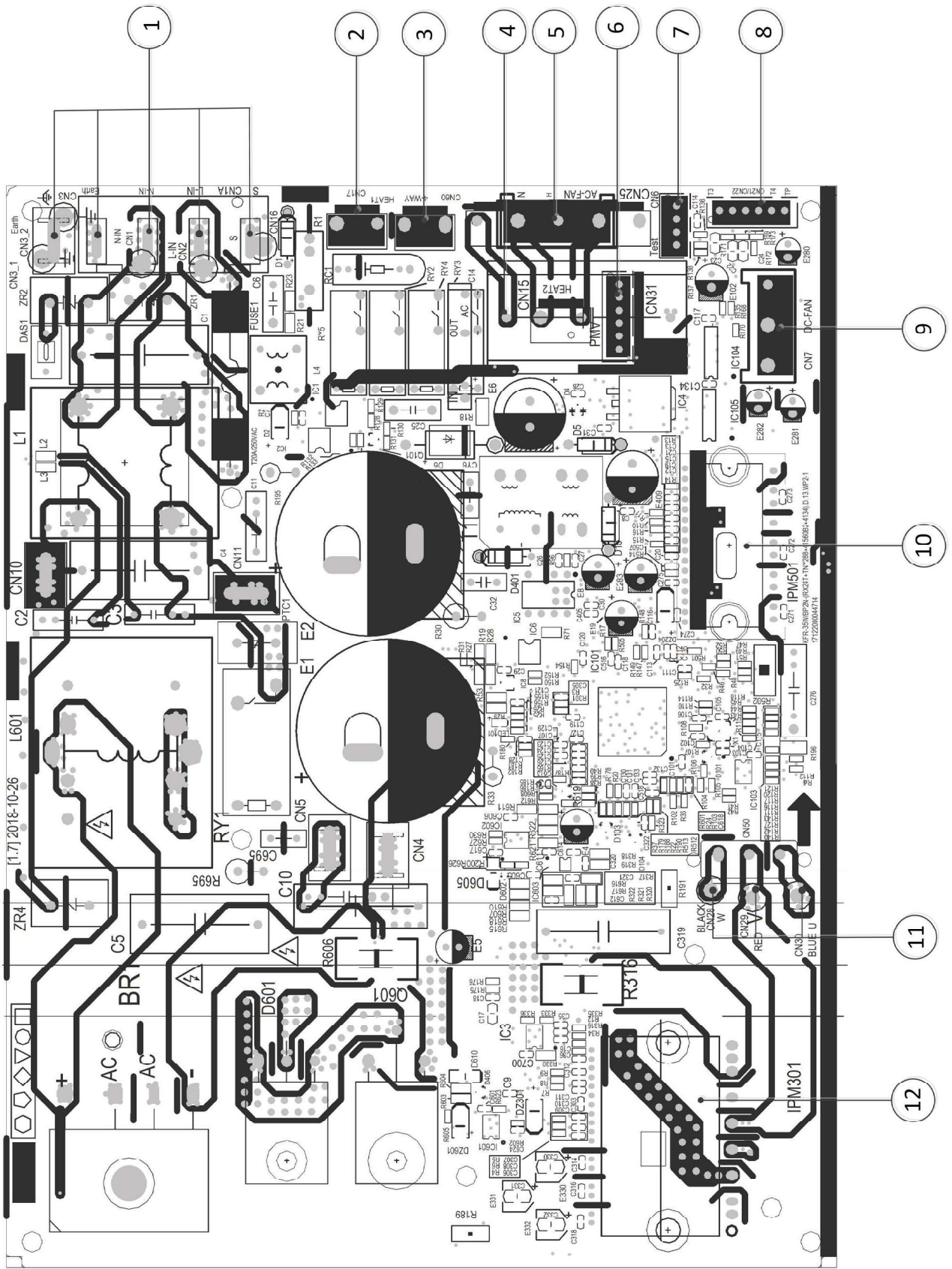
Notes:
 This symbol indicates the element is optional, the actual shape shall be prevail.

16022000035289

Outdoor unit wiring diagram: 16022000033470



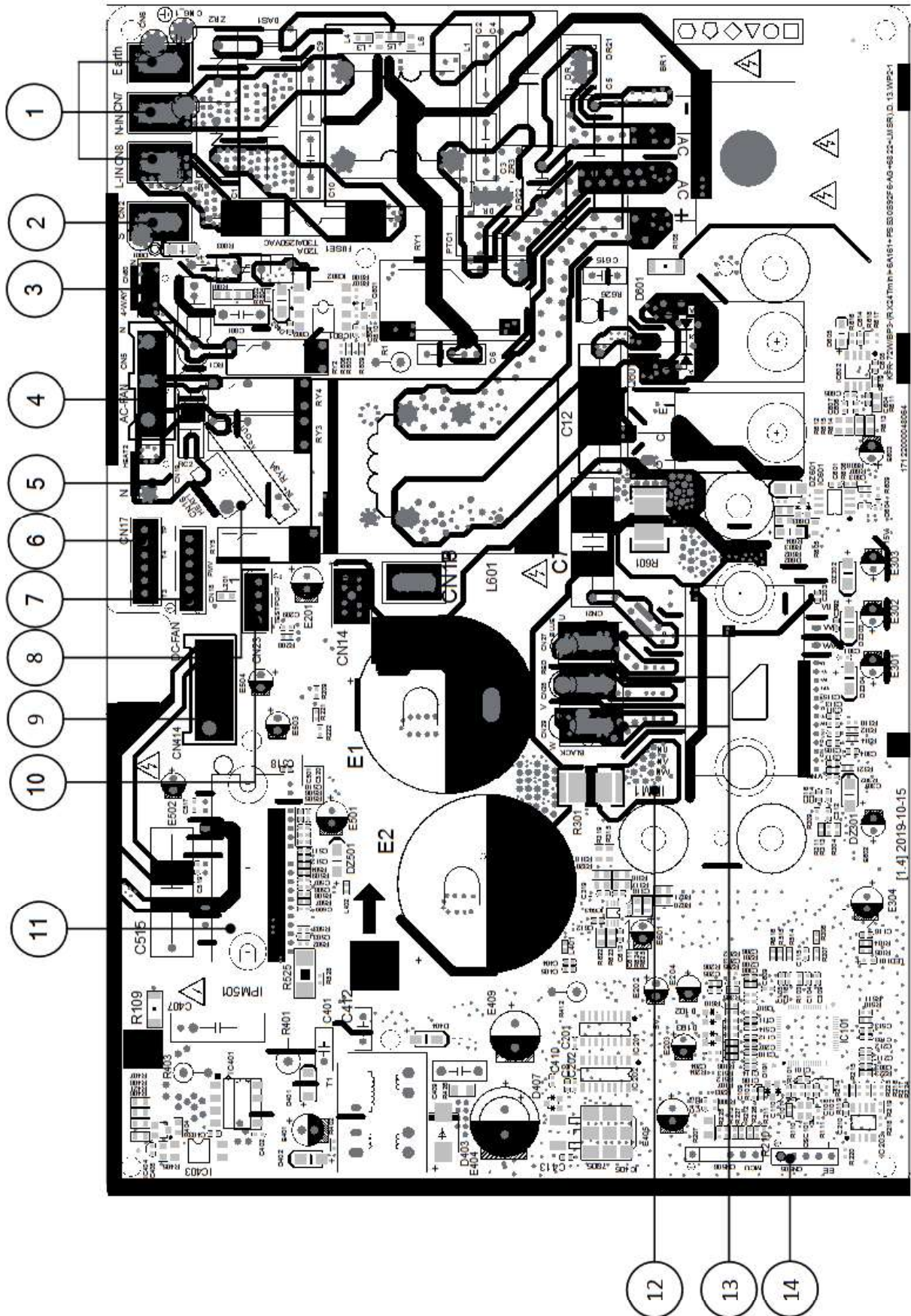
Outdoor unit printed circuit board diagram: 17122000044714, 17122000048121, 17122000046453



No.	Name	CN#	Meaning
1	CN1A	CN3	Earth: connect to Ground
		CN1	N_in: connect to N-line (208-230V AC input)
		CN2	L_in: connect to L-line (208-230V AC input)
		CN16	S: connect to indoor unit communication
2	HEAT1	CN17	connect to compressor heater, 208-230V AC when is ON
3	4-WAY	CN60	connect to 4 way valve, 208-230V AC when is ON.
4	HEAT2	CN15	connect to chassis heater, 208-230V AC when is ON
5	AC-FAN	CN25	connect to AC fan
6	PMV	CN31	connect to Electric Expansion Valve
7	TESTPORT	CN6	used for testing
8	TP T4 T3	CN21/CN22	connect to pipe temp. sensor T3, ambient temp. sensor T4, exhaust temp. sensor TP
9	DC-FAN	CN7	connect to DC fan
10	FAN_IPM	IPM 501	IPM for DC fan
11	W	CN28	connect to compressor
	V	CN29	0V AC (standby)
	U	CN30	10-200V AC (running)
12	COMP_IPM	IPM 301	IPM for compressor

Note: This section is for reference only. Please take practicality as standard.

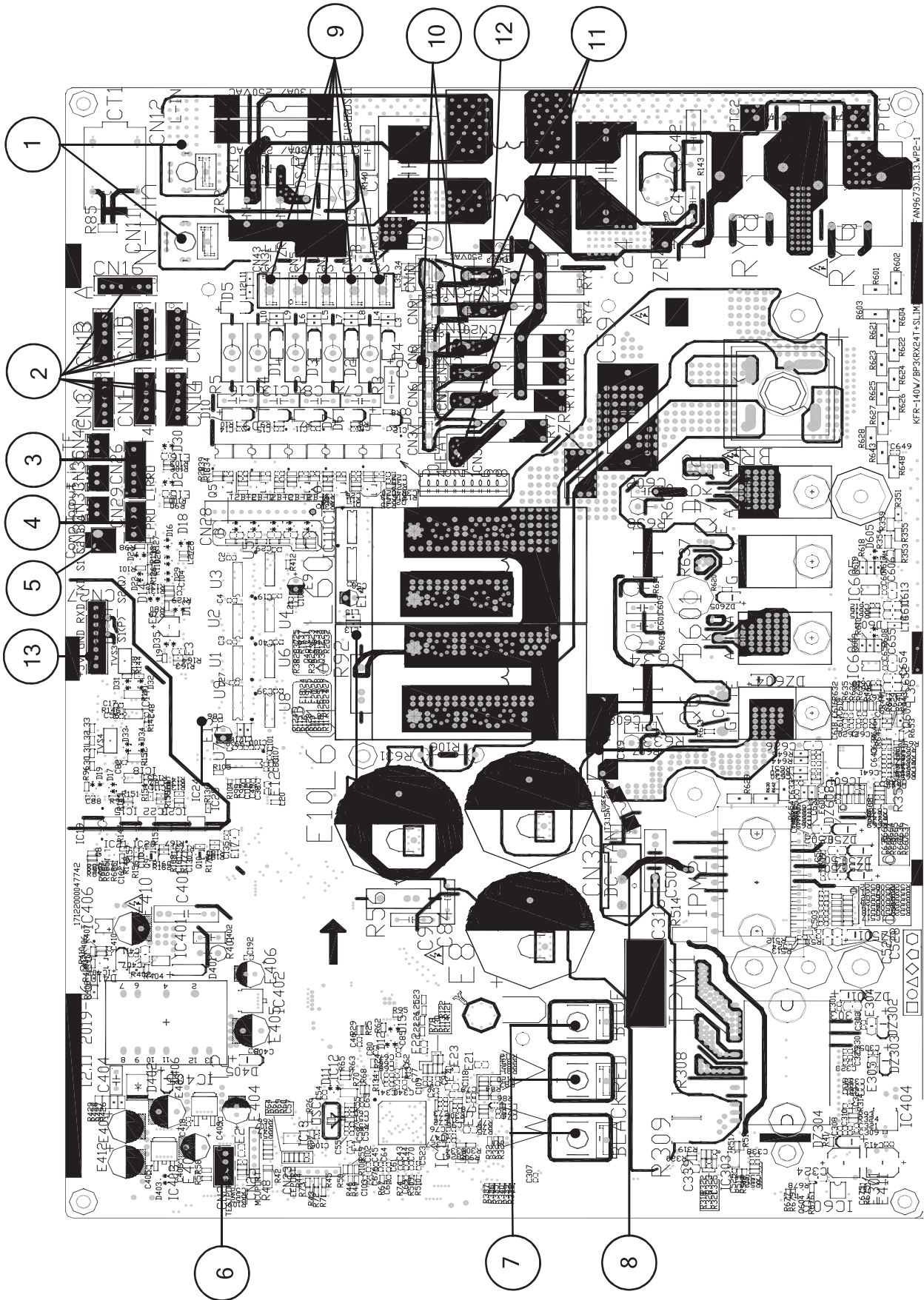
Outdoor unit printed circuit board diagram: 17122000048064



No.	Name	CN#	Meaning
1	Power Supply	CN6	Earth: connect to Ground
		CN7	N_in: connect to N-line (208-230V AC input)
		CN8	L_in: connect to L-line (208-230V AC input)
2	S	CN2	S: connect to indoor unit communication
3	4-WAY	CN60	connect to 4 way valve, 208-230V AC when is ON.
4	AC-FAN	CN5	connect to AC fan
5	HEAT2	CN19	connect to chassis heater, 208-230V AC when is ON
6	TP T4 T3	CN17	connect to pipe temp. sensor T3, ambient temp. sensor T4, exhaust temp. sensor TP
7	PMV	CN18	connect to Electric Expansion Valve
8	HEAT1	CN16	connect to compressor heater, 208-230V AC when is ON
9	DC-FAN	CN414	connect to DC fan
10	TESTPORT	CN23	used for testing
11	FAN_IPM	IPM501	IPM for DC fan
12	COMP_IPM	IPM1	IPM for compressor
13	U	CN27	connect to compressor
	V	CN28	0V AC (standby)
	W	CN29	200-300V AC (running)
14	EE_PORT	CN505	EEPROM programer port

Note: This section is for reference only. Please take practicality as standard.

Outdoor unit printed circuit board diagram: 17122000047742

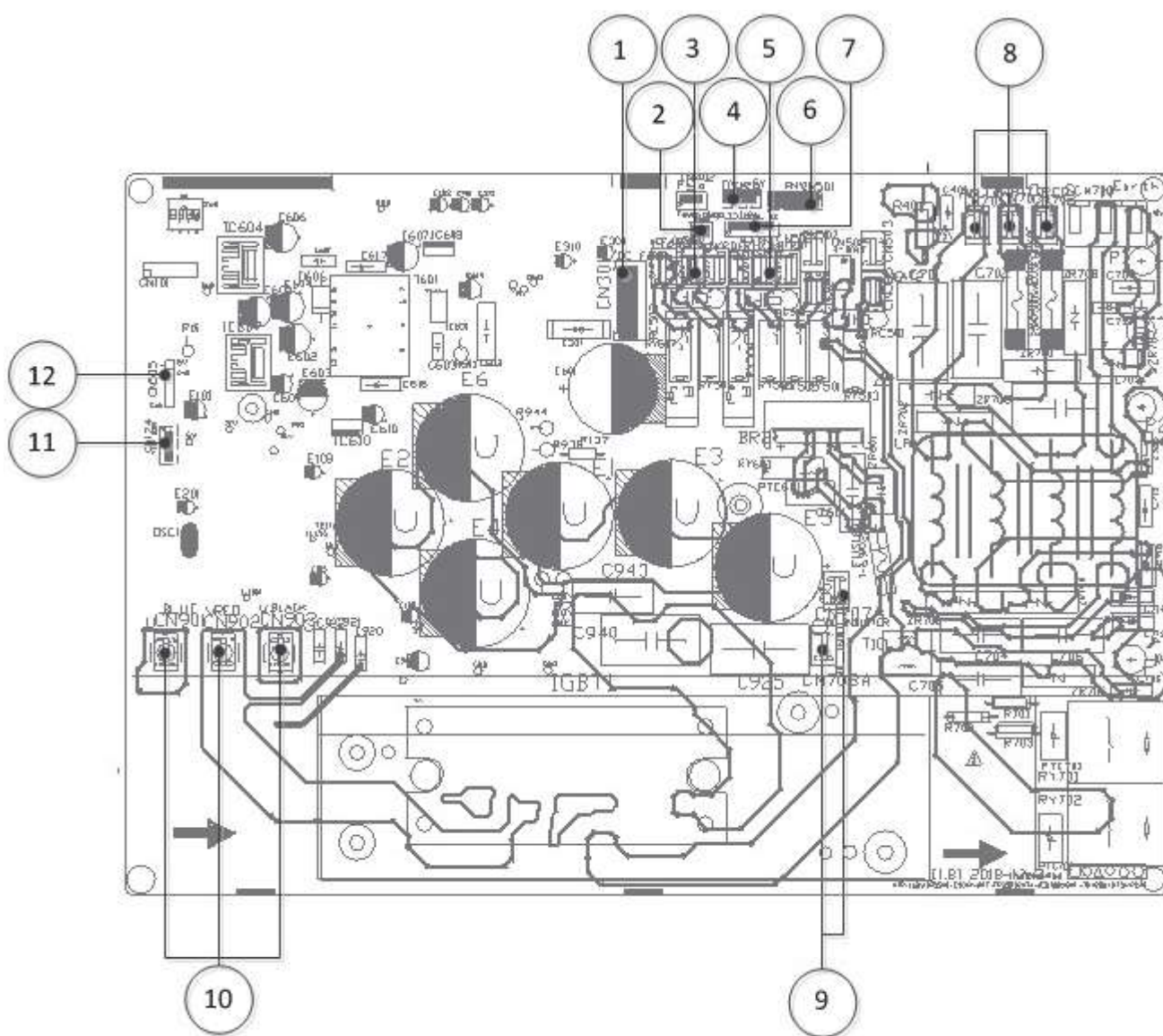


No.	Name	CN#	Meaning
1	Power Supply	CN11	N_in: connect to N-line (208-230V AC input)
		CN12	L_in: connect to L-line (208-230V AC input)
2	EEV-A	CN16	connect to electric expansion valve
	EEV-B	CN13	
	EEV-C	CN3	
	EEV-D	CN15	
	EEV-E	CN1	
	EEV-F	CN17	
	EEV-G	CN14	
3	T3 T4 TP	CN26	connect to pipe temp. sensor T3, ambient temp. sensor T4, exhaust temp. sensor TP
4	H-PRO,L-RPO	CN29	connect to high and low pressure swtich(pin1-pin2&pin3-pin4:5VDC pulse wave)
5	OLP TEMP. SENSOR	CN30	connect to compressor top temp. sensor (5VDC Pulse wave)
6	TESTPORT	CN24	used for testing
7	COMPRESSOR	U	connect to compressor
		V	0V AC (standby)
		W	10-200V AC (running)
8	DC-FAN	CN32	connect to DC fan
9	S-E	CN31	S: connect to indoor unit communication(pin1-pin2: 24VDC Pulse wave; pin2-pin3: 208-230V AC input)
	S-D	CN5	
	S-C(mono)	CN34	
	S-B	CN2	
	S-A	CN4	

No.	Name	CN#	Meaning
10	HEAT_D	CN8	connect to the heater, 208-230V AC when is ON
		CN20	
11	HEAT_Y	CN21	
		CN36	
12	4-WAY	CN38	connect to 4 way valve, 208-230V AC when is ON.
13	/	CN27	connect to key board CN1

Note: This section is for reference only. Please take practicality as standard.

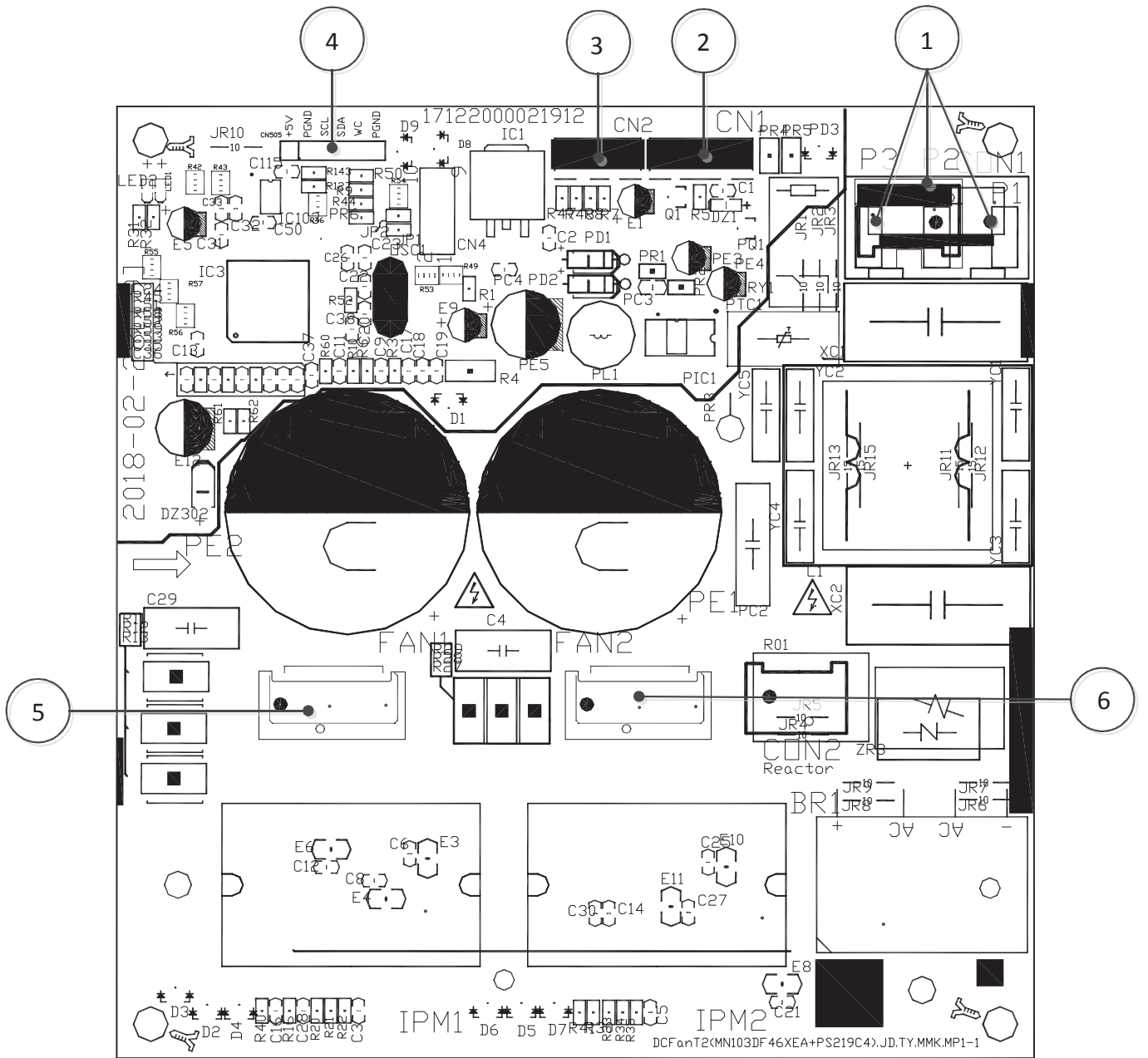
Outdoor unit printed circuit board diagram: 17122000041841



No.	Name	CN#	Meaning
1	CN301	CN301	Connect to DC fan motor
2	CN23	CN23	Connect to Comp Top
3	CN705	CN705	Connect to AC fan motor
	CN706	CN706	Connect to AC fan motor
	CN709	CN709	Connect to AC fan motor
4	CN22	CN22	Connect to high/low pressure protect
5	CN715	CN715	Connect to AC fan motor
	CN714	CN714	
	CN714	CN714	
6	CN501	CN501	Connect to electronic expansive valve
7	CN24	CN24	Connect to condenser temperature, outdoor ambient and discharge sensor
8	CN704	CN704	Power Supply (L1)
	CN703	CN703	Power Supply (L2)
	CN702	CN702	Power Supply (L3)
9	CN708A	CN708A	Connect to reactor
	CN707A	CN707A	
10	U	U	Connect to compressor
	V	V	
	W	W	
11	CN174	CN174	Test port
12	CN505	CN505	EEprom port

Note: This section is for reference only. Please take practicality as standard.

Outdoor unit DC motor driver board diagram: 17122000021912



No.	Name	CN#	Meaning
1	POWER	CON1	Power supply 208-230V AC
		P2	
		P3	
2	CN1	CN1	connect to main board
3	TESTPORT	CN2	used for testing
4	CN505	CN505	connect to PC communication
5	FAN1	FAN1	connect to DC fan1
6	FAN2	FAN2	connect to DC fan2
